

Now!

Work Order ID 109190

109190

November-13-13 1:58:30 PM

Item ID: D4770-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bar

Start Date: 11/13/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 11/14/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D4770	A
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100		0.00							
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100

Cold Saw

Memo

0.00

Hyd Mech

Cut blanks as per dwg

2 0 13/11/14

110

0.00

110

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-Mill as per folio FB182 & dwg D4770-1,

FOLIO REV:

DWG REV: A

2-Deburr as required

2 0 13/11/14

EXTRA MATERIAL WILL BE CUT AT ASSEMBLY

November-13-13 1:58:30 PM

Page 2

Setup Start *NS1*

Stop *NS2*

Customer:

Run Start *NR1*

Stop *NR2*

Packaging

Work Order ID 109190***109190***

Page 3

November-13-13 1:58:30 PM

Item ID: D4770-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bar

Start Date: 11/13/13 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/14/13 Req'd Qty: 2.00 ***2***

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Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

QC21- Final Inspection - Work Order Release

0.00

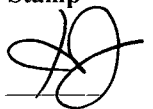
150

QC

Memo

0.00

Quality Control

13/11/18 MR
13-11-14

Picklist Print

November-13-13 1:58:30 PM

Page 1

Work Order ID: 109190

Parent Item: D4770-1

Parent Item Name: Bar

Start Date: 11/13/13

Required Date: 11/14/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.04.01 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased	No			100	f	650.4464	1.666	4			
304 BAR .250 x .500													

Location

MAT049

m126378

m127209

Loc Qty

650.4464

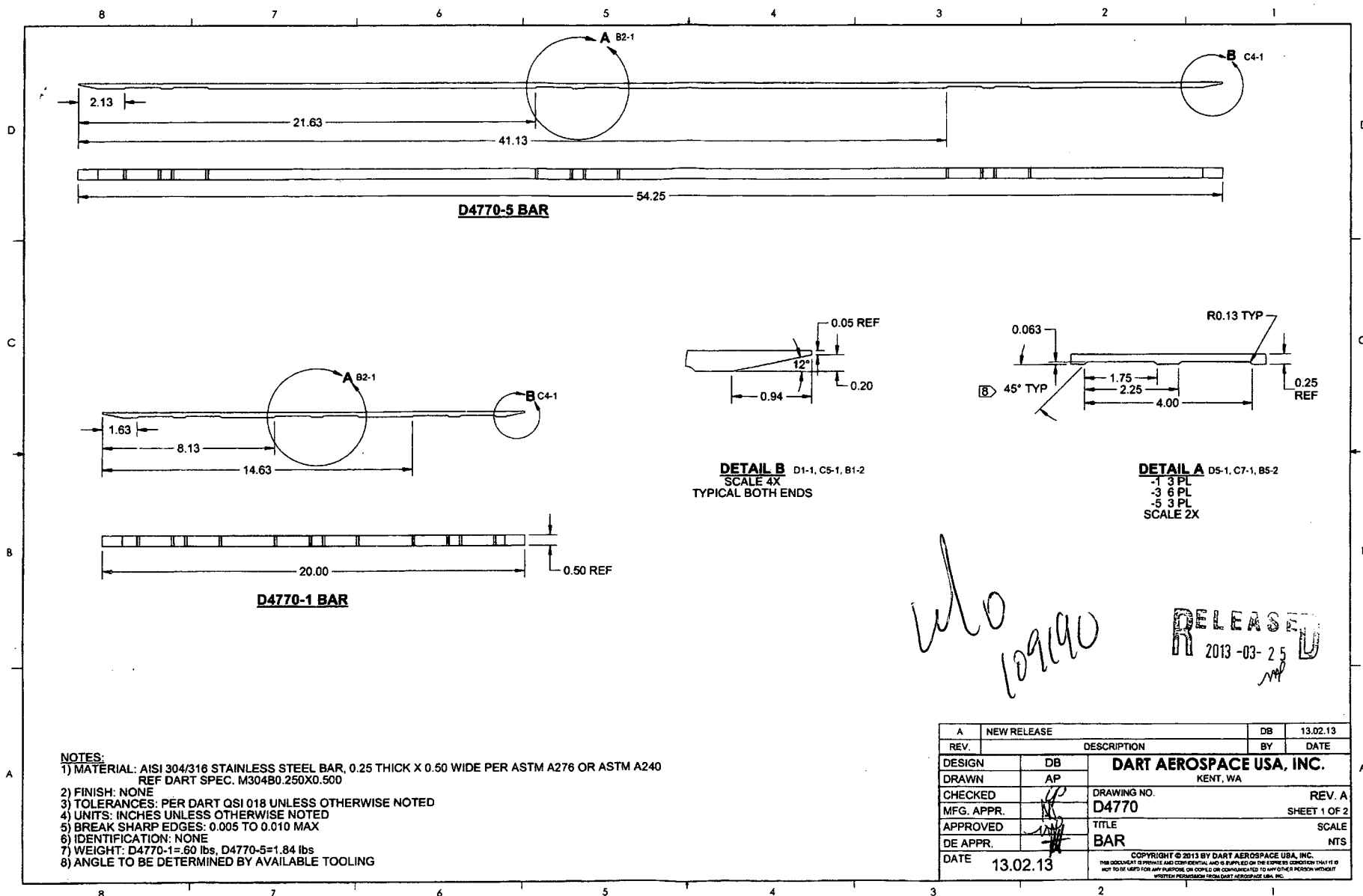
42.0297

608.4167

Loc Code

4.1

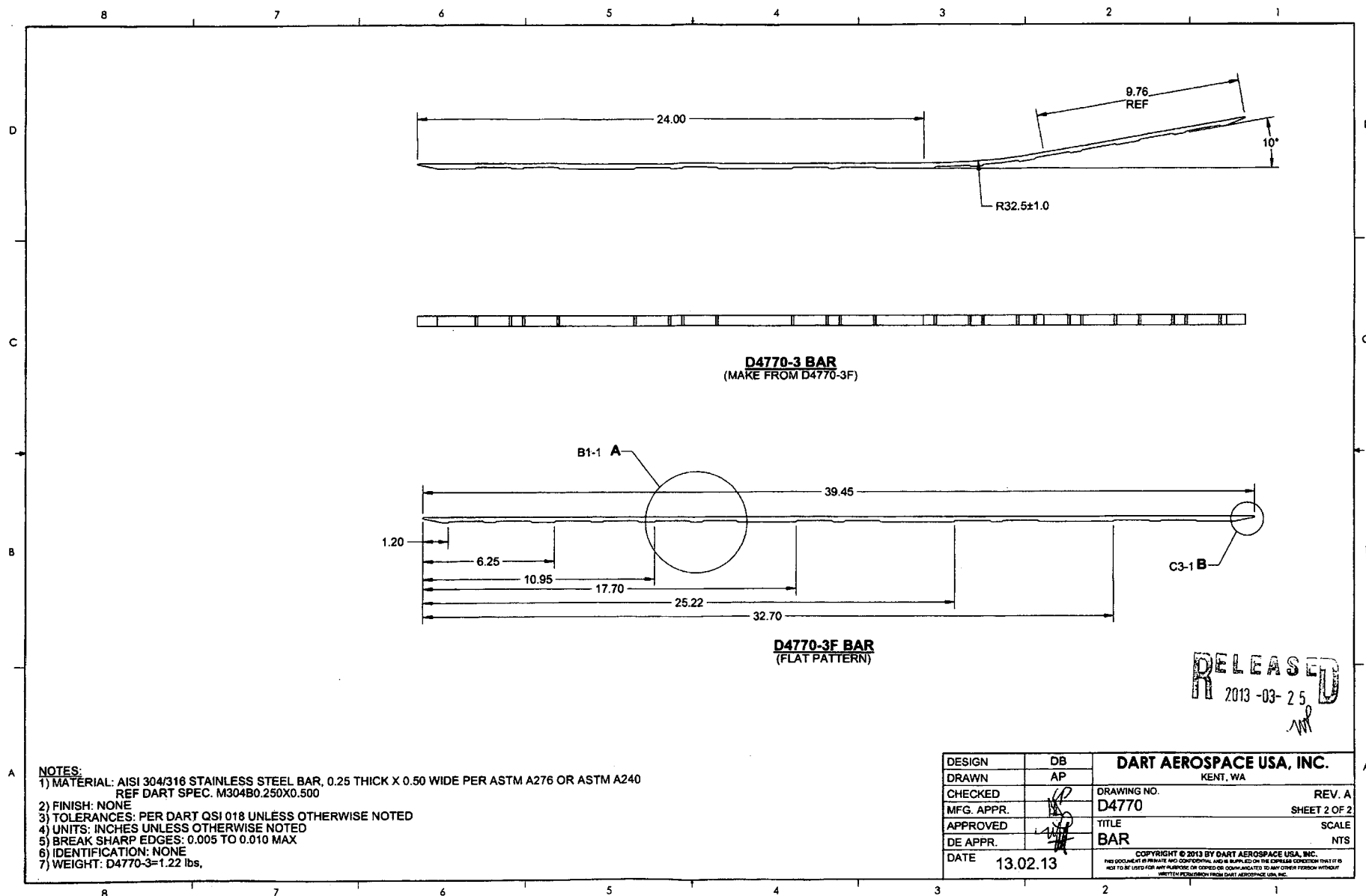
13/11/14



who 109190

RELEASED
 2013-03-25

A NEW RELEASE		DB	13.02.13
REV.	DESCRIPTION		BY DATE
DESIGN	DB	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
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MFG. APPR.		D4770	SHEET 1 OF 2
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DE APPR.		BAR	NTS
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